

1) Black plate
 2) Chain aligning plates
 3) Front plate
 4) Pin locating tool
 5) Tool closure bolt (M-8)
 6) Riveting bolt (M-10)

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CHAIN CLOSING TOOL
10-9510
 PATENTED

For use with 520, 525 & 530 chains

YES NO =

(03) 9510-AAUK

A
 Apply chain assembly grease to the link (ZJ) and chain joining tool as illustrated.

Insert the joining link through ends of the chain, taking care to position the O-Ring correctly, as illustrated.

B
 Insert the pin locating tool 4) into the front plate 3) and place the side plate of the joining link onto the protruding end of the tool.

C
 Secure the ends of the chain using the chain aligning plates 2) and screw the front plate 3) to the back plate 1) using the M8 tool closure bolts 5).

IMPORTANT :
 Take care to ensure correct positioning Y) of the front 3) and the back plate 1) in relation to the joining link as illustrated in picture C-D).

D
 Tighten the two M8 bolts 5) to the end of the thread to correctly press the side plate onto the joining link.

E
 Remove the pin locating tool 4) and insert the riveting bolt 6). Tighten the riveting bolt 6) with force to splay [25 Nm] the hollow tip of the joining link (ZJ). Repeat this procedure for the second pin of the joining link (ZJ).
 Remove the tool.

Compare the end of the hollow tips of the joining link to the illustration.

F
 end stroke
 Right expansion
 σ 5.4-5.6

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